



# SUBLIMATION BLANKS

ALL YOU NEED TO KNOW TO CREATE AMAZING SUBLIMATION PRINTS!

PRODUCT	PRESSING INFORMATION	TECHNICAL INFORMATION	
<b>CANVAS CUSHION COVER</b> <b>LINEN CUSHION COVER</b> <b>DELUXE KNIT CUSHION COVER</b>	Cut out and place silicone sheet inside the cushion. Produce transfer and secure into place with heat tape. Position on heat press with zip left on the outside of the press. Cover with a silicone sheet and press.	<b>Time</b> 60-80 secs <b>Pressure</b> Medium	<b>Temp</b> 200°C <b>Release</b> Hot
<b>DRAWSTRING BAG</b> <b>DRAWSTRING SACK</b>	Using a lint roller remove dust particles. Produce transfer and secure into place with heat tape. Position on heat press with print side face up. Cover with silicone sheet and heat apply.	<b>Time</b> 60-80 secs <b>Pressure</b> Medium	<b>Temp</b> 200°C <b>Release</b> Hot
<b>TOTE BAG</b>	Open tote bag and position one side at a time over platen. Position print, cover with silicone paper and heat apply.	<b>Time</b> 60-80 secs <b>Pressure</b> Medium	<b>Temp</b> 200°C <b>Release</b> Hot
<b>CERAMIC MUG</b>	Position transfer on mug and secure with heat tape. Always leave approx.5mm at the bottom of the mug. Place mug in centre of press & apply pressure. To be used with standard element.	<b>Time</b> 200 secs <b>Pressure</b> Medium	<b>Temp</b> 180°C <b>Release</b> Hot
<b>BAR BLADE</b>	Secure transfer with heat tape. Position under press print side up.	<b>Time</b> 50 secs <b>Pressure</b> Medium	<b>Temp</b> 200°C <b>Release</b> Hot
<b>BOOKMARK</b>	Secure transfer with heat tape. Position under press print side up.	<b>Time</b> 50-60 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
<b>SQUARE KEYRING</b> <b>RECTANGLE KEYRING</b> <b>HEART KEYRING</b>	Secure transfer to first side with heat tape. Position under heat press with print side up and heat apply. To print second side place under heat press and position transfer on top and heat apply. (do not secure with heat tape as this will leave marks on the printed side).	<b>Time</b> 75-80 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
<b>WOODEN SQUARE KEYRING</b> <b>WOODEN SQUARE MAGNET</b> <b>WOODEN ROUND DECORATION</b> <b>WOODEN SHAPED DECORATION</b>	Secure transfer with heat tape. Position under heat press with print side up and heat apply.	<b>Time</b> 35-45 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
<b>SQUARE MAGNET</b> <b>CIRCULAR MAGNET</b>	Secure transfer with heat tape. Position under heat press with print side up and heat apply.	<b>Time</b> 60-65 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
<b>MEN'S T-SHIRT</b> <b>WOMEN'S T-SHIRT</b> <b>KIDS T-SHIRT</b>	Produce transfer and position on garment. Cover shirt with silicon paper and heat apply.	<b>Time</b> 50 secs <b>Pressure</b> Light/Medium	<b>Temp</b> 180°C <b>Release</b> Hot
<b>MEN'S 65/35 T-SHIRT</b> <b>WOMEN'S 65/35 T-SHIRT</b>	Produce transfer and position on garment. Cover shirt with silicon paper and heat apply.	<b>Time</b> 90 secs <b>Pressure</b> Light/Medium	<b>Temp</b> 180°C <b>Release</b> Hot
<b>PLACEMAT</b>	Produce transfer and secure with heat tape. Position in centre of heat press with print side up, cover with silicon paper and heat apply. Allow to cool print side face up.	<b>Time</b> 85-90 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot

Because there are so many variables in creating a sublimation transfer, these are general guidelines only. ALWAYS TRY A TEST PRINT FIRST!



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SQUARE COASTER ROUND COASTER HEART SHAPED COASTER	Produce transfer and secure with heat tape. Position in centre of heat press with print side up, cover with silicon paper and heat apply.	<b>Time</b> 60-65 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
400ml WATER BOTTLE	Position transfer on bottle and secure with heat tape. Place bottle in centre of press & apply pressure. <b>IMPORTANT:</b> Remove lid/top before pressing. To be used with the porcelain mug element.	<b>Time</b> 180 secs <b>Pressure</b> Light/Medium	<b>Temp</b> 180°C <b>Release</b> Hot
500ml WATER BOTTLE	Position transfer onto bottle and secure with heat tape. Remove lid, place tumbler in the centre of the press and apply pressure. To be used with porcelain mug element.	<b>Time</b> 170 secs <b>Pressure</b> Medium	<b>Temp</b> 180°C <b>Release</b> Hot
WHITE PHOTO FRAME	Remove protective coating, produce transfer and secure with heat tape. Position in centre of heat press with print side up, cover with silicon paper and heat apply.	<b>Time</b> 105-110 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
WOODEN PHOTO FRAME	Produce transfer and secure with heat tape. Position in centre of heat press with print side up, cover with silicon paper and heat apply.	<b>Time</b> 90-105 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
SQUARE GARDEN STAKE RECTANGLE GARDEN STAKE OVAL GARDEN STAKE	Remove protective coating, produce transfer and secure with heat tape. Position in centre of heat press with print side up, cover with silicon paper and heat apply.	<b>Time</b> 85-90 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
RECTANGULAR LUGGAGE TAG CIRCULAR LUGGAGE TAG	Secure transfer to first side with heat tape. Position under heat press with print side up and heat apply. To print second side place under heat press and position transfer on top and heat apply. (do not secure with heat tape as this will leave marks on the printed side)	<b>Time</b> 95-105 secs <b>Pressure</b> Medium	<b>Temp</b> 205°C <b>Release</b> Hot
CIRCULAR BOTTLE STOPPER SQUARE BOTTLE STOPPER	Print your design in mirror onto sublimation paper, and place facedown on top of the metal insert using heat tape. Press for 50 seconds at 200 degrees with medium pressure. Once time has passed, carefully peel the paper off whilst hot.	<b>Time</b> 50 secs <b>Pressure</b> Medium	<b>Temp</b> 200°C <b>Release</b> Hot
PU PASPORT HOLDER	Print your design in mirror onto sublimation paper, and place facedown on top of the white side of the passport holder, using heat tape to keep in place. Press for 50 seconds at 200 degrees with medium pressure. Once time has passed, carefully peel the paper off whilst hot.	<b>Time</b> 50 secs <b>Pressure</b> Medium	<b>Temp</b> 200°C <b>Release</b> Hot
PU LUGGAGE TAG	Print your design in mirror onto sublimation paper, and place facedown on top of one side of the luggage tag and tape into place using heat tape. Press for 55 seconds at 190 degrees with medium pressure. Once time has passed, carefully peel the paper whilst hot. Repeat this process on the other side of the luggage tag.	<b>Time</b> 55 secs <b>Pressure</b> Medium	<b>Temp</b> 190°C <b>Release</b> Hot
PU RECTANGLE KEY RING PU CIRCULAR KEYRING	Print your design in mirror onto sublimation paper, and place facedown on top of keyring and tape into place using heat tape. Press for 50 seconds at 200 degrees with light/medium pressure. Once time has passed, carefully peel off the paper whilst hot.	<b>Time</b> 50 secs <b>Pressure</b> Medium	<b>Temp</b> 200°C <b>Release</b> Hot



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<b>SEQUIN ADHESIVE PATCHES</b>	Peel off the back white film on the back and place onto the garment. Flip all the sequins to the white side and place the image (in mirror) on top of the sequin patch. Cover with a silicone sheet and press image on the white sequin side and the adhesive on the substrate together at once under 180 for 120 seconds. After printing, flip the sequin when it is still hot, or it will be hard to flip over after it cools down.	<b>Time</b> 120 secs	<b>Temp</b> 180°C
		<b>Pressure</b> Medium	<b>Release</b> Hot
<b>SEQUIN MAKE UP BAG</b>	Place silicone sheet inside product. Turn all sequins to the white printable side. Press at 200 degrees for 60-80 seconds, medium. Hot peel. Make sure to flip the sequins when warm as they will become hard to flip once cooled down.	<b>Time</b> 60-80 secs	<b>Temp</b> 200°C
<b>SEQUIN CUSHION COVER</b>		<b>Pressure</b> Medium	<b>Release</b> Hot
<b>SMALL TRAVEL BAG</b>	Print your design in mirror onto sublimation paper, and place facedown on top of the bag, heat tape should be used to secure if possible. Press on a heatpress for 50 seconds at 200 degrees with light pressure. Once time has passed, carefully peel the paper off while hot.	<b>Time</b> 50 secs	<b>Temp</b> 200°C
		<b>Pressure</b> Light	<b>Release</b> Hot or Cold
<b>DOUBLE WALL STAINLESS STEEL CAN</b>	Print your design in mirror onto sublimation paper, and tape onto the can using heat tape. In a mug press using a porcelain mug element press for 170 seconds at 170 degrees, med-heavy pressure. Once time is complete carefully remove from mug press and peel hot.	<b>Time</b> 170 secs	<b>Temp</b> 170°C
		<b>Pressure</b> Medium	<b>Release</b> Hot
<b>METAL TIN PENCIL CASE</b>	Print your design in mirror onto sublimation paper, and place facedown on top of the metal insert using heat tape. Press for 50 seconds at 200 degrees with medium pressure. Once time has passed, carefully peel the paper off whilst hot.	<b>Time</b> 50 secs	<b>Temp</b> 200°C
		<b>Pressure</b> Medium	<b>Release</b> Hot
<b>FINE ENAMEL CUP</b>	Print your design in mirror onto sublimation paper, and tape onto enamel mug using heat tape. In a mug press using a standard mug element press for 180 seconds at 180 degrees, light-medium pressure. Once time is complete carefully remove from the mug press and peel the paper hot.	<b>Time</b> 180 secs	<b>Temp</b> 180°C
		<b>Pressure</b> Light/Medium	<b>Release</b> Hot
<b>BEZEL PENDANT</b>	Print your design in mirror onto sublimation paper, and place facedown on top of the metal insert using heat tape. Press for 50 seconds at 200 degrees with medium pressure. Once time has passed, carefully peel the paper off whilst hot.	<b>Time</b> 50 secs	<b>Temp</b> 200°C
<b>CHARM BRACELET</b>		<b>Pressure</b> Medium	<b>Release</b> Hot
<b>ALUMINIUM STAR ORNAMENT</b>	Print your design in mirror onto sublimation paper, and place facedown on top of the ornament and tape into place using heat tape. Press for 60 seconds at 200 degrees with light pressure. Once time has passed, carefully peel the paper off whilst hot.	<b>Time</b> 60 secs	<b>Temp</b> 200°C
		<b>Pressure</b> Medium	<b>Release</b> Hot
<b>KEY HANGER</b>	Print your design in mirror onto sublimation paper, and place facedown on top of the block and tape into place using heat tape. Press for 95 seconds at 200 degrees with light pressure. Once time has passed, carefully peel the paper off whilst hot. Once cooled fix the hooks into place.	<b>Time</b> 95 secs	<b>Temp</b> 200°C
		<b>Pressure</b> Light	<b>Release</b> Hot
<b>RECTANGULAR PHOTO PANEL</b>	Print your design in mirror onto sublimation paper, and place facedown on top of the panel and tape into place using heat tape. Press for 60 seconds at 200 degrees with medium pressure. Once time has passed, carefully peel the paper off whilst hot.	<b>Time</b> 60 secs	<b>Temp</b> 200°C
		<b>Pressure</b> Medium	<b>Release</b> Hot